

SECO 7 SEAL KIT FOR 37 DEGREE FLARED TUBE FITTINGS

- 1 SECO77 is designed to provide an assortment of SECO7 flared tube fitting seals in a kit form.
- 2 The seals range in size from a dash -2 to a dash -48, (1/8" to 3").
- 3 SECO7 seals are made of aluminum, copper, nickel and steel.
- 4 SECO7 offers tin plating for the above materials and silver plating for nickel and steel.
- 5 SECO7 seals are packaged in lots of 15 each.
- 6 Use SECO7 "V" packaging for replacement parts to SECO77.

Example of part number:

SECO77 -1



Dash size -15 each of aluminum A4, A5, A6, A7, A8, A10, A12 SECO7 seals packaged inside a plastic box.

Basic SECO77 Kit part number

For basic part information reference SECO7 drawing.

**SECO7 CONICAL SEALS CONFORM TO AS4824 REV B
INSTALL PER AS683 REV B**

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SECO SEALS INC.

SECO SEALS INC.

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30-Jan-19

ECCN 9A991.d

TITLE:

**SECO 7 SEAL KIT
FOR 37 DEGREE
FLARED TUBE FITTINGS**

**CAGE CODE
33447**

SECO STANDARD

SECO77

1 SHEET OF 4

SECO 77 SEAL KIT FOR 37 DEGREE FLARED TUBE FITTINGS

KIT SELECTION CHART

KIT DASH #	SECO7 SEAL SIZES IN BOX - 15 PIECES																		
	2	3	4	5	6	7	8	9	10	12	14	16	18	20	24	28	32	40	48
SECO77-1			A	A	A	A	A		A	A									
SECO77-2			A	A	A		A		A	A		A							
SECO77-3	A	A	A	A	A		A												
SECO77-4			C	C	C		C		C	C		C							
SECO77-5	C	C	C	C	C		C												
SECO77-6			N	N	N		N		N	N		N							
SECO77-7	N	N	N	N	N		N												
SECO77-8	A	A	A	A	A		A		A	A		A							
SECO77-9	C	C	C	C	C		C		C	C		C							
SECO77-10	N	N	N	N	N		N		N	N		N							
SECO77-11	A		A		A		A		A	A	A	A							
SECO77-12														A	A	A	A		
SECO77-13	C		C		C		C		C	C	C	C							
SECO77-14														C	C		C		
SECO77-15	N		N		N		N		N	N	N	N							
SECO77-16														N	N		N		
SECO77-17	N	N	N	N	N	N	N	N	N	N	N	N							
SECO77-18														N	N	N		N	
SECO77-19																		N	N
SECO77-20			S	S	S		S		S	S									

SECO7 CONICAL SEAL MATERIAL LEGEND

A	ALUMINUM	AT	ALUMINUM TIN PLATED
C	COPPER	CT	COPPER TIN PLATED
N	NICKEL	NS	NICKEL SILVER PLATED
NT	NICKEL TIN PLATED	S	STEEL
SS	STEEL SILVER PLATED	ST	STEEL TIN PLATED

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		SECO STANDARD SECO77
30-Jan-2019 ECCN 9A991.d	2 SHEET OF 4	

SECO 77 SEAL KIT FOR 37 DEGREE FLARED TUBE FITTINGS

KIT SELECTION CHART

KIT DASH #	SECO7 SEAL SIZES IN BOX - 15 PIECES																		
	2	3	4	5	6	7	8	9	10	12	14	16	18	20	24	28	32	40	48
SECO77-21			AT	AT	AT	AT	AT		AT	AT									
SECO77-22			AT	AT	AT		AT		AT	AT		AT							
SECO77-23	AT	AT	AT	AT	AT		AT												
SECO77-24			CT	CT	CT		CT		CT	CT		CT							
SECO77-25	CT	CT	CT	CT	CT		CT												
SECO77-26			NS	NS	NS		NS		NS	NS		NS							
SECO77-27	NS	NS	NS	NS	NS		NS												
SECO77-28	AT	AT	AT	AT	AT		AT		AT	AT		AT							
SECO77-29	CT	CT	CT	CT	CT		CT		CT	CT		CT							
SECO77-30	NS	NS	NS	NS	NS		NS		NS	NS		NS							
SECO77-31	AT		AT		AT		AT		AT	AT	AT	AT							
SECO77-32														AT	AT		AT		
SECO77-33	CT		CT		CT		CT		CT	CT	CT	CT							
SECO77-34														CT	CT		CT		
SECO77-35	NS		NS		NS		NS		NS	NS	NS	NS							
SECO77-36														NS	NS		NS		
SECO77-37	NS	NS	NS	NS	NS	NS	NS	NS	NS	NS	NS	NS							
SECO77-38														NS	NS	NS		NS	
SECO77-39																		NS	NS
SECO77-40			SS	SS	SS		SS		SS	SS									

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KIT SELECTION CHART

SECO7 SEAL SIZES IN BOX - 15 PIECES

KIT DASH #	2	3	4	5	6	7	8	9	10	12	14	16	18	20	24	28	32	40	48	
SECO77-46			NT	NT	NT		NT		NT	NT		NT								
SECO77-47	NT	NT	NT	NT	NT		NT													
SECO77-50	NT	NT	NT	NT	NT		NT		NT	NT		NT								
SECO77-55	NT		NT		NT		NT		NT	NT	NT	NT								
SECO77-56														NT	NT		NT			
SECO77-57	NT	NT	NT	NT	NT	NT	NT	NT	NT	NT	NT	NT								
SECO77-58														NT	NT	NT		NT		
SECO77-59																			NT	NT
SECO77-60			ST	ST	ST		ST		ST	ST										

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A	ALUMINUM	AT	ALUMINUM TIN PLATED
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