1. MATERIAL: NICKEL STRIP 201, PER ASTM B 162 OR AMS 5553.
2. FINISH: TINPLATED PER MIL-T-10727, TYPE 1 OR AMS 2408-2.
3. THESE PARTS ARE ANNEALED. DIMENSIONS "A" AND "C" SHALL BEVERIFIED BY INSTALLING THE SEAL ON A STANDARD FITTING PER MS33514 OF APPROPRIATE SIZE. AN OUT-OF ROUND CONDITION WHICH DOES NOT PREVENT SUCH INSTALLATION SHALL NOT BE A CAUSE FOR REV. **DESCRIPTION** DATE **APPROVED** 7/15/1998 G As Released **SECO** REJECTION UNLESS THE SEAL MATERIAL IS CREASED OR NICKED.

4. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. .055 .040 .015 3.005 2.990 \emptyset 3.382 37.0°±.5° **GASKET SKIRT SECTION A-A** DRAWING SIZE 1370 LOGAN AVE. UNIT K COSTA MESA, CA. 92626 SECO SEALS, INC. (714) 546-3478 ECCN 9A991.d sales@secoseals.com www.secoseals.com SECO MAT'L: SEALS FSCM: FILE NAME: REV. 4730 See Note 1 G SECO7NT48 TREATMENT: DESC.: STANDARD: **INCHES** Annealed Conical Seal for 3" Flared Tube Fitting, 37 Degree. SECO 7 DIMENSIONS IN INCHES after Formina **DRAWN BY** CAGE CODE: TITLE: SECO 7 Seal Joe Littel 33447 MAT'L SIZE: DATE DRAWN **SCALE** CHECKED BY SHEET .015 Thk. Sheet 1 OF 1 4/21/2015 1:1 Jim Scott

REVISIONS

NOTES: UNLESS OTHERWISE SPECIFIED