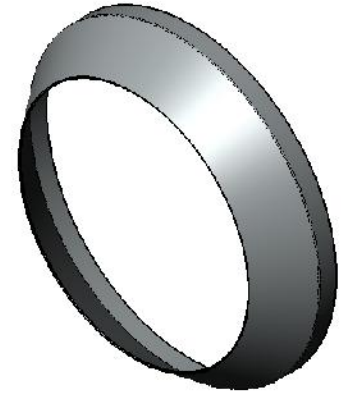
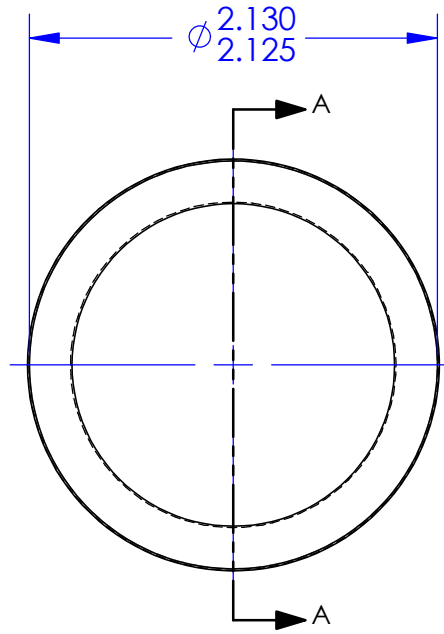
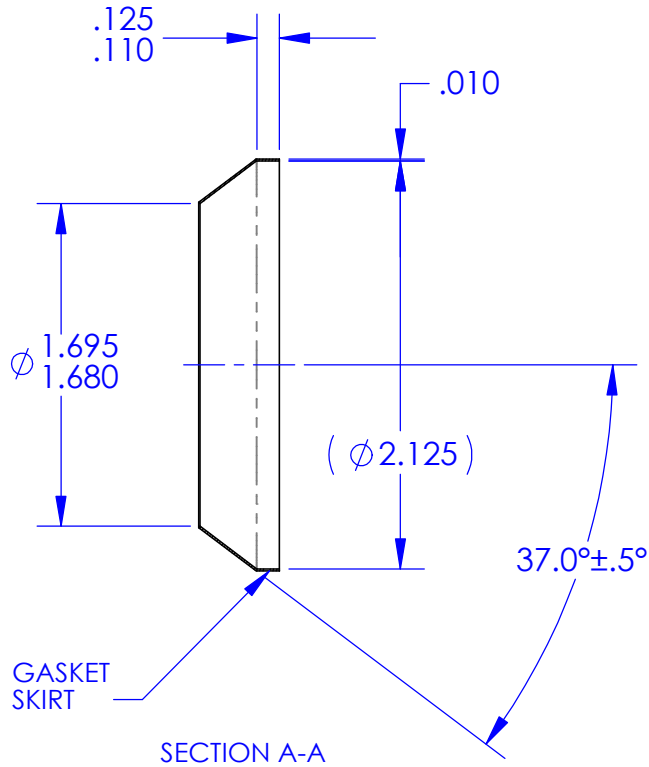


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
G	As Released	7/15/1998	SECO



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM ALLOY 1100 SHEET, CONDITION "0" PER QQ-A-250/1, QQ-A-1876 OR AMS 4001.
2. FINISH: TINPLATED PER MIL-T-10727, TYPE 1 OR AMS 2408-2.
3. THESE PARTS ARE ANNEALED. DIMENSIONS "A" AND "C" SHALL BE VERIFIED BY INSTALLING THE SEAL ON A STANDARD FITTING PER MS33514 OF APPROPRIATE SIZE. AN OUT-OF-ROUND CONDITION WHICH DOES NOT PREVENT SUCH INSTALLATION SHALL NOT BE A CAUSE FOR REJECTION UNLESS THE SEAL MATERIAL IS CREASED OR NICKED.
4. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.

ECCN 9A991.d		DRAWING SIZE	SECO SEALS, INC. 1370 LOGAN AVE. UNIT K (714) 546-3478 PO BOX 1461 COSTA MESA, CA. 92626 www.secoseals.com	
MATL: See Note 1	FSCM: 4730	A	FILE NAME: SECO7AT28	REV. G
TREATMENT: Annealed after Forming	INCHES DIMENSIONS IN INCHES 3RD ANGLE PROJECTION 	DESC.: Conical Seal for 1 3/4" Flared Tube Fitting, 37 Degree.		STANDARD: SECO 7
MAT'L SIZE: .010 Thk. Sheet		TITLE: SECO 7 Seal	DRAWN BY: Joe Littel	CAGE CODE: 33447
DATE DRAWN 9/27/2013		SCALE 1:1	CHECKED BY Jim Scott	SHEET 1 of 1