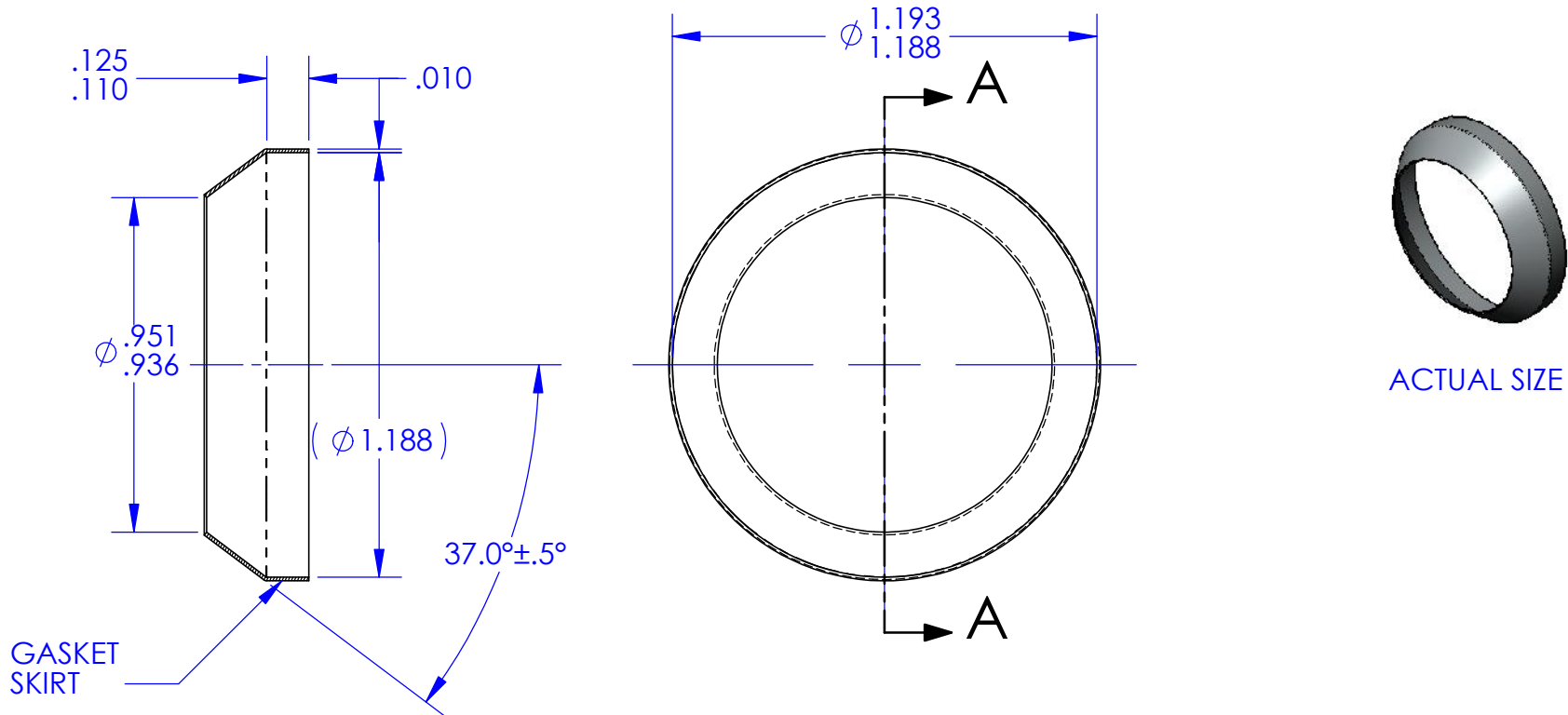


| REVISIONS |             |           |          |
|-----------|-------------|-----------|----------|
| REV.      | DESCRIPTION | DATE      | APPROVED |
| G         | As Released | 7/15/1998 | SECO     |



**NOTES: UNLESS OTHERWISE SPECIFIED**

1. MATERIAL: ALUMINUM ALLOY 1100 SHEET, CONDITION "0" PER QQ-A-250/1, QQ-A-1876 OR AMS 4001.
2. FINISH: TINPLATED PER MIL-T-10727, TYPE 1 OR AMS 2408-2.
3. THESE PARTS ARE ANNEALED. DIMENSIONS "A" AND "C" SHALL BE VERIFIED BY INSTALLING THE SEAL ON A STANDARD FITTING PER MS33514 OF APPROPRIATE SIZE. AN OUT-OF ROUND CONDITION WHICH DOES NOT PREVENT SUCH INSTALLATION SHALL NOT BE A CAUSE FOR REJECTION UNLESS THE SEAL MATERIAL IS CREASED OR NICKED.
4. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.

SECTION A-A

|                                      |                                                            |                                                               |                                                                                                                       |                         |
|--------------------------------------|------------------------------------------------------------|---------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------|
| ECCN 9A991.d                         |                                                            | DRAWING SIZE                                                  | SECO SEALS, INC. 1370 LOGAN AVE. UNIT K (714) 546-3478<br>sales@secoseals.com COSTA MESA, CA. 92626 www.secoseals.com |                         |
| MAT'L:<br>See Note 1                 | FSCM:<br>4730                                              | <b>A</b>                                                      | FILE NAME:<br>SECO7AT16                                                                                               | REV.<br>G               |
| TREATMENT:<br>Annealed after Forming | INCHES<br>DIMENSIONS IN INCHES<br>3RD ANGLE PROJECTION<br> | DESC.:<br>Conical Seal for 1" Flared Tube Fitting, 37 Degree. |                                                                                                                       | STANDARD:<br>SECO 7     |
| MAT'L SIZE:<br>.010 Thk. Sheet       |                                                            | TITLE:<br>SECO 7 Seal                                         | DRAWN BY<br>Joe Littell                                                                                               | CAGE CODE:<br>33447     |
|                                      |                                                            | DATE DRAWN<br>4/10/2015                                       | SCALE<br>2:1                                                                                                          | CHECKED BY<br>Jim Scott |
|                                      |                                                            |                                                               |                                                                                                                       | SHEET<br>1 of 1         |