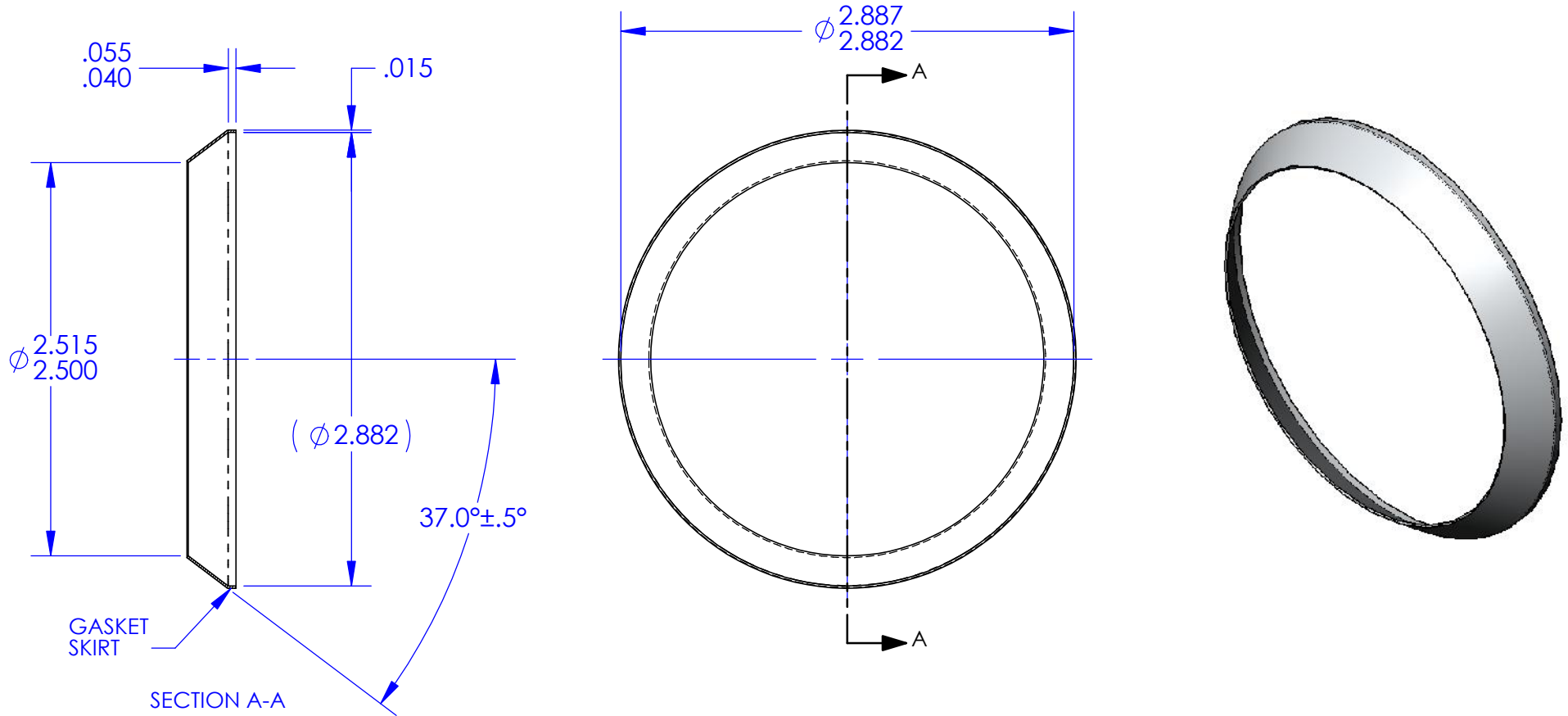


**NOTES: UNLESS OTHERWISE SPECIFIED**

1. MATERIAL: ALUMINUM ALLOY 1100 SHEET, CONDITION "O" PER QQ-A-250/1, QQ-A-1876 OR AMS 4001.
2. FINISH: NONE.
3. THESE PARTS ARE ANNEALED. DIMENSIONS "A" AND "C" SHALL BE VERIFIED BY INSTALLING THE SEAL ON A STANDARD FITTING PER MS33514 OF APPROPRIATE SIZE. AN OUT-OF-ROUND CONDITION WHICH DOES NOT PREVENT SUCH INSTALLATION SHALL NOT BE A CAUSE FOR REJECTION UNLESS THE SEAL MATERIAL IS CREASED OR NICKED.
4. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
G	As Released	7/15/1998	SECO



ECCN 9A991.d		DRAWING SIZE		SECO SEALS, INC.	1370 LOGAN AVE. UNIT K	(714) 546-3478
MAT'L:	FSCM:			sales@secoseals.com	COSTA MESA, CA. 92626	www.secoseals.com
See Note 1	4730		FILE NAME:	SECO7A40		REV.
TREATMENT:	INCHES DIMENSIONS IN INCHES 3RD ANGLE PROJECTION 	DESC.:			STANDARD:	
Annealed after Forming		Conical Seal for 2 1/2" Flared Tube Fitting, 37 Degree.			SECO 7	
MAT'L SIZE:		TITLE:	DRAWN BY:	CAGE CODE:		
.015 Thk. Sheet		SECO 7 Seal	Joe Littel	33447		
		DATE DRAWN	SCALE	CHECKED BY:	SHEET	
		4/8/2015	1:1	Jim Scott	1 of 1	